

Date: Tuesday, 19/08/2008 4:07:35 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : UPPER BLADE SUPPORT ASSY
 Job Number : 41514
 Estimate Number : 13471
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : LARGE FAB ASSY
 Previous Run : 40597
 Part Number : PB674300175
 Drawing Number : B6743001 P.11
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: ~~100~~ 80 Um: Each
 Written By :
 Checked & Approved By : JUL 08.8.20
 Comment : Est Rev:A 08-07-17 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PB6743001167 Long Side Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 60.0000 Each(s)

Long Side Plate

batch: 340028 = 14 # 341561 = 2 PL 08.10.01 8

2.0 PB6743001169 Long Support Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)

Long Support Plate

batch: 341562 ST. PL 08.10.01 8

3.0 PB6743001171 Mounting Plate



Comment: Qty.: 6.0000 Each(s)/Unit Total : 180.0000 Each(s)

Mounting Plate

batch: 338103 ST - mtec. PL 08.10.01 8

4.0 D34501 Reinforcement Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s)

Reinforcement Plate

batch: 339954 ST. PL 08.10.01 8

5.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: Weld assembly as per dwg PB67-43001

PL 08.10.02 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:35 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER BLADE SUPPORT ASSY

Job Number: 41514

Part Number: PB674300175

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 08-10-02 (E)

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/02 (18)

8.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

M 10 2316

(8X)

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

3:15
320 OF
3:45

M. 08/10/03

9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FZ 08/10/03 (8)

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 510

SS 08/10/06 (8)

11.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/06 #J

Job Completion



U 08.10.06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

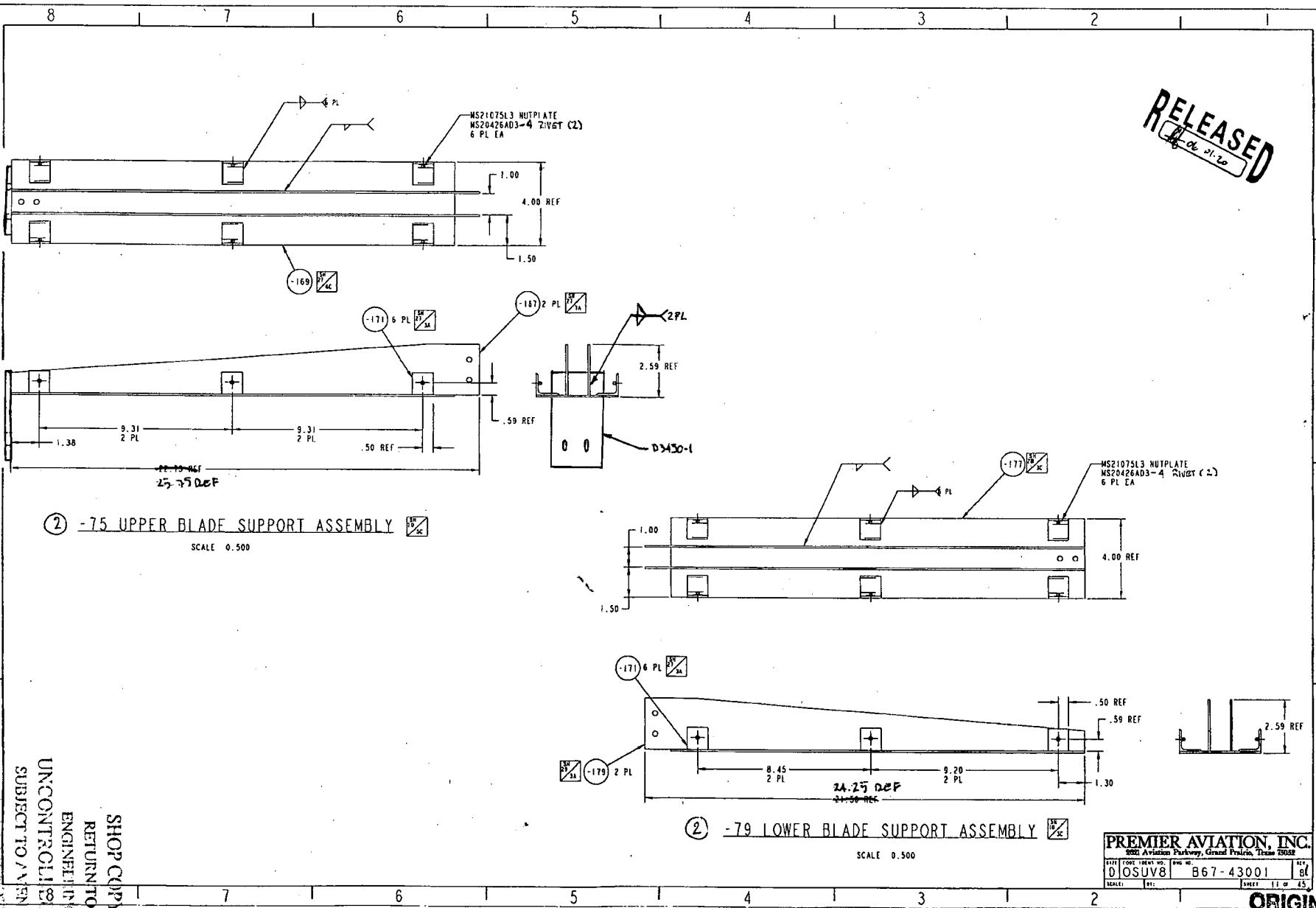
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED



PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
DATE: 1984-08-01
DWG NO: 0105UV8
SCALE: 1:1
SHEET 11 OF 45
B67-43001

ORIGINAL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
ATTENTION
WORK ORDER
NO. 41514